



BE INSPIRED

CREATE YOUR IDEAL HOME

WINDOWS
DOORS
CONSERVATORIES

Operation &
Maintenance

CONGRATULATIONS ON YOUR NEW PURCHASE

Your home is fitted with windows, doors or a conservatory manufactured from industry leading Duraflex profiles, which will serve you well for many years and provide you with technical advancements that will become indispensable.

This document sets out the performance, accreditations and warranties applicable on our extensive range of PVCu windows, doors and conservatories. It also illustrates how to achieve optimum performance and longevity from our products by demonstrating correct operating procedures and by applying effective care and maintenance. We ask that you invest time in familiarising yourself with its contents so that you are best placed to enjoy trouble free performance for years to come.



Testing & Accreditations

The rigorous quality control systems we have in place coupled with quality profiles, glass and hardware have resulted in the products attaining the following industry accreditations. With these qualifications in place we are sure that your new windows, doors and conservatories will give you many years of trouble free service.

Assessment report Numbers 1576 and 2662. The Duraflex Diamond suite 65mm & 70mm Tilt & Turn, Casement windows and Residential doors. Certificate No 04/4902. Duraframe Cavity Closer.



Specification for white PVCu extruded hollow profiles with heat welded corner joints for plastic windows & doors. Duraflex 70mm Diamond Suite window & door systems.



Specification for enhanced security performance of windows for domestic applications. Duraflex 70mm casement and tilt & turn.



Specification for general and enhanced security performance of domestic residential doorsets.



BSI Registered. Quality Management System. BSENISO 9001:2008.



BSI Registered. Environmental Management System BSENISO 14001:2004.



Secured by Design - Police Initiative Official Secured by Design license holder.



British Plastics Federation (BPF) provides codes of practice, guidelines & recommendations for windows, doors & conservatories.



Windows simulated and achieve range of Window Energy Rating (WER's) from A to C. Duraflex Diamond system also achieves 'U' values down to 0.8 W/m²k.



DO'S AND DON'TS



The following section indicates simple best practice 'do's & don'ts' to ensure continual optimum performance of your windows and doors.

Do

- ✓ Clean the glass regularly with a good quality liquid spray glass cleaner.
- ✓ Frequently wash down the PVCu profiles with warm soapy water and wipe dry.
- ✓ Only use cleaning materials which do not impair anti-corrosion properties of the surface coatings.
- ✓ Use non abrasive cream cleaner for isolated stubborn stains on white PVCu only.
- ✓ Apply with a damp cloth using minimal pressure.
- ✓ Ensure drainage slots are unblocked and free from dirt and debris.
- ✓ Keep all tracks clear of dust and debris in order to reduce the wear on sliding parts.
- ✓ Check all fire escapes' hardware annually for wear and tear and a consistent fit.
- ✓ Ensure that all conservatory gutters and their outlets are kept clear of leaves and debris to ensure unobstructed flow.

- ✓ All moving mechanical parts are lubricated - hinges, locks and keep plates will benefit from a small application of light oil at least once a year.
- ✓ Replace damaged or worn parts with original Duraflex parts.

Do Not

- × Use any type of bleach, solvent (e.g. white spirit, methylated spirits, nail varnish remover) or adhesives.
- × Use abrasives or brass cleaner on furniture: handles, door knockers, letter plates.
- × Use glass cleaner on the PVCu profile.
- × Use a ladder when cleaning your conservatory roof, always use a crawler board to evenly distribute your weight.
- × Use abrasive paste or cream cleaners on any laminated profile.
- × Use excessive pressure when cleaning PVCu.
- × Use high pressure or steam cleaners.
- × Use any abrasive papers, such as sandpaper.
- × Use excessive loads on the windows and doors.
- × Lean ladders against conservatory guttering.
- × Paint or try to remove paint.
- × Use any unspecified tools.

SAFE AND SECURE

Our window and door range is internally beaded (except where specifically requested or specified), this means the glass is installed and beaded from the inside for additional security.

Windows glazed externally can be a burglars dream. If security tape has been fitted, check for possible atmospheric deterioration and if replacing glass take care not to damage the frame where glass clips have been fitted.

Our window and door range carries all accreditations you demand including BBA and BSI, and when our windows are combined with laminated glass and upgraded enhanced locking systems they are Secured by Design.



Safety Advice

Always engage multi locking points on doors when leaving the house. Never leave a key on the inside cylinder if going out as you may not be able to regain entry. And remember, when going away, to cancel newspapers, cancel milk if you have it delivered, fit intermittent switches to lights. Inform neighbours and the local neighbourhood watch of your absence.

CARE AND MAINTENANCE

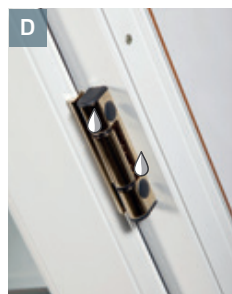
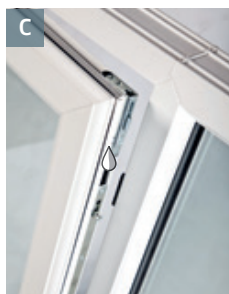
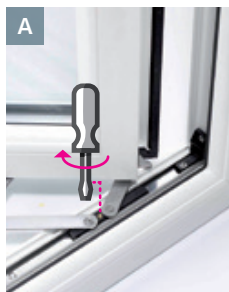
With a minimal amount of care and maintenance your windows and doors will stay looking good and performing superbly for many years to come - a valuable, long lasting asset giving continued satisfaction and pride. Our products are easy to use and simplicity itself to care for and maintain.

Friction Stays

A friction stay is a type of hinge that controls the opening of the window so that it will stay open at the width you decide to open it to, not closing under its own weight or being too difficult to open and close. The hinge is factory set and may, after continued use, loosen. Should this occur, use a small flat bladed screwdriver to turn the screw on the friction hinge clockwise to increase the amount of friction. The same adjustment should be made to both the bottom and top hinges to the window. Also should the window be stiff in operation turn the screw anticlockwise until the desired result is achieved (see picture A).

Lubrication

All moving mechanical parts require lubrication; your windows and doors are no different. The hinges, locks and keep plates of windows and doors will benefit from a small application of light oil. We recommend lubrication of these parts at least once a year. For lubrication points see arrows in pictures B, C and D.



A - Friction Adjustment Screw
B - Typical Lock Keep
C - Typical Window Lock
D - Typical Hinge

Coastal or Industrial Areas

In coastal or industrial environments where there's a possibility of exposure to salt or pollution it is strongly recommended that the frequency of cleaning and maintenance is increased. It is difficult to be prescriptive regarding the increased frequency but it will be relative to the amount of pollution and location of the installation. For example, properties within the immediate vicinity of an industrial site or the coast should be cleaned thoroughly every 2-3 months with the frames being cleaned every time the glass is cleaned. Care should be taken to ensure all salt/industrial deposits are removed from the frames, weatherseals as well as hardware; in addition all drainage slots should be cleared. Wipe down the frames and hardware internally and externally and apply a light coating of lubricant to the face and moving parts e.g. '3 in 1' type oil, Vaseline or similar proprietary protection to all hardware surfaces.



Cleaning of PVCu Frames (White)

Under normal circumstances the washing down of the windows and doors with dilute washing up liquid will suffice but occasionally where more stubborn stains build up it may be necessary to use a non-abrasive PVCu liquid cleaner. Apply the cleaner using a dry cloth. Use sparingly in small circular motions then buff back to shine.

Cleaning of PVCu Frames (Grained/Laminated Colour Finish)

Use only diluted washing up liquid and water. Do not use any cleaning fluid on wood grain finish windows.

NB: Please do not personally attempt repairs to windows, doors or conservatories as this may invalidate the warranty. They are highly engineered products and require specialist parts and experience. We have experienced fitters and service engineers that will be happy to assist with any repair issues that you may experience.



Conservatory Maintenance

For general cleaning and maintenance, you should follow the instructions already outlined for glass and frame cleaning.

There are however, some additional points to bear in mind with your new conservatory.

Your conservatory roof may be made from high quality polycarbonate or glass. Whilst this material is strong and durable and able to stand up to the worst of British weather, you should never walk on any conservatory roof. Always use crawl boards to spread the load. You should also never lean ladders against the PVCu frames, glass or gutters as this may cause damage.

To clean the roof panels, simply use mild soapy water and a cloth and sponge every four months or so to remove the build up of grime and atmospheric deposits.

The gutters and box gutters may be different to those on the rest of your home and you may occasionally notice standing water in the system. This is perfectly normal and nothing to be concerned about. However, it is important to ensure that all gutters and their outlets are kept clear of leaves and debris to maintain efficient operation.

FRAME FUNCTION

Casement Windows

Our casement windows have a push button catch or key lock. To open turn the key if locked or push button and turn the handle. To close turn the handle again, if the handle is lockable turn the key.

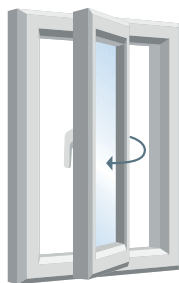


Fire Escape

In the fire escape position the window is fully open to allow unrestricted means of escape in the event of an emergency.

Easy-clean

The easy-clean position allows you to clean the window from the inside if the window is inaccessible from the outside, e.g. above a conservatory.



Tilt & Turn Windows

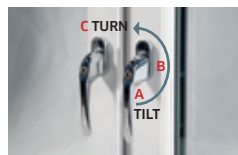
Our Tilt and Turn windows are state of the art and come complete with our 'tilt before turn' handles. These incorporate an important safety feature ensuring the window cannot be fully opened by small children or vulnerable people.



The tilt and turn window in the closed position, the handle is locked and the key is removed.

Key inserted and handle turned to first position allows the window to open for ventilation. With key removed safety and security are maintained preventing full opening.

Key re-inserted to unlock to second position, allowing full turn of handle for cleaning or fire escape.



PVCu DOORS

Our PVCu doors come in a variety of styles and operations. Take time to be fully conversant with the operating features and security benefits.

Standard French Doors (single handle)

Our single handle french doors have a high security multipoint locking system. The master door can be opened from either side by unlocking the door then depressing the handle. To close simply push or pull the door as applicable, and pull the handle upwards to engage the multi-lock points, then turn the key. When the door is locked you should not be able to push the handle down.

To open the slave door the master door must be opened first. Pull down the thumb lock located at the top of the slave door. Push up the thumb lock located at the bottom of the slave door and pull the door open.

PLEASE NOTE: Ensure you return the thumb locks back to their original position.



Bi-Fold Doors

- Each door should be opened and fully closed on to the next door leaf (locking magnets together) prior to opening the next.
- Starting with the master door open fully onto the next door leaf until you feel the magnets “click” together.
- When opening the double hinged door, twist the handle anti-clockwise to 90° and then use the “grab” handle on the hinge to push open the doors. Continue to stick doors together until magnets lock.
- When closing, repeat process in reverse making sure the “grab” handle on the hinge is used to pull the doors and the handle is used to lock shootbolts.
- When closing the master door lift the handle upwards to 45° to engage shootbolts prior to locking with key.



Entrance Doors

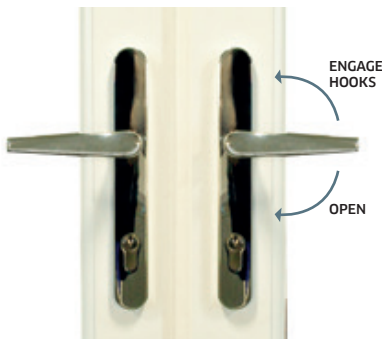
Our doors have a high security multi-point locking system. The door can be opened from either side by unlocking the cylinder key then pushing down the handle.

To close simply push or pull the door as applicable, and pull the handle upwards to engage the multi-point locks, then turn the key. When the door is locked you should not be able to push the handle down.



Sliding Doors

Our in-line sliding doors can be opened from either side by unlocking the door then by flipping up the small lever which releases the catches between the door and outer frame. Then simply slide the door open or reverse the action to close.



French Doors (double handle)

The door can be opened from either side by unlocking the door then depressing the handle. To close simply push or pull the door as applicable, and pull the handle upwards to engage the multi-point locks, then turn the key. When the door is locked you should not be able to push the handle down. To open or close both doors repeat the above actions.

GLASS INFORMATION

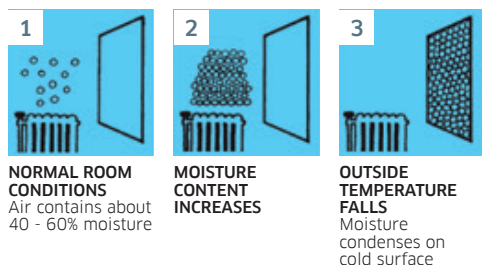
Condensation and visual quality of sealed units

This formation is very variable and it is also very common to observe it on the one pane and not on others. This is because the dew point of the air can vary. Movement of the air will effect it, as can the presence of nearby vegetation. Additionally, what is happening inside also has an effect as rooms may be kept at different temperatures resulting in the outside surfaces of different windows being at different temperatures. The formation of condensation in this way is not a product fault.

Condensation inside the sealed unit

This is between the two panes of the sealed unit and, unlike the two other examples of condensation above, you would be unable to wipe it off with a cloth as you do not have access to the surface where the condensation has formed. The formation of condensation on a surface within the sealed unit, usually upon the inside face of the external pane, is likely to have been caused by sufficient water penetrating the seal and using up the capacity of the absorbent material in the sealed unit construction. This results in a rise in the humidity within the space between the two panes and when the temperature of the glass falls below the dew point, condensation occurs. As this condensation is within the sealed unit it cannot be removed.

What is Condensation?



Visual quality of sealed glass units

Because of the nature of the glass production process, perfect optical quality and surfaces free of any marks cannot be guaranteed. Some blemishes are to be expected.

The following extracts are based upon recognised European and industry standards. This is supported by the Glass & Glazing Federation document "Visual quality of double glazing - after installation" which forms our basic standard of supply.

Viewing sealed units for scratches on the outer faces of the panes must be carried out as early as reasonably practicable following installation.

How to check

Stand no less than 2 metres away from the panes. 3m for toughened, laminated or coated glass. Where it is not possible to stand the right distance then stand as far away as possible:

- Look through the glass, not at it
- Check in natural light
- No moisture on the glass surface
- Exclude from the check the 50mm wide band around the edge of the glass.

What to expect when viewed as described

The sealed unit is acceptable if the following are neither obtrusive nor bunched:

- Bubbles or blisters
- Hairlines or blobs
- Fine scratches not more than 25mm long
- Minute particles.

If you have any queries regarding the visual quality of your glass, please contact the Glass & Glazing Federation.

How to reduce condensation

Bathroom

- Stop water vapour finding its way into the rest of the house, particularly during and after bathing.
- After a bath or shower, close the door and open a window for a few minutes. Position a radiator, or heated towel rail, under the window.
- Consider installing an extractor fan.

Bedrooms

- Check points under "Living Rooms", particularly with respect to the position of curtains and the provision of vents.
- If possible extend the central heating programme to compensate for the night time drop in external temperature, and the increase in water vapour caused by the occupants' breathing.
- Bedroom windows should be opened during the day to allow at least one complete air change.



Kitchens, Laundries

- Close internal doors and keep a window open. Alternatively, install extractor fans or cooker hoods, ventilated to the outside air.

Conservatories

- Consider crossflow ventilation with the use of vents in walls and roofs especially if the conservatory is south facing.
- Trickle ventilation in the wall, eaves and ridge zone can also help.

An abstract graphic consisting of several nested rectangles. A large dark blue rectangle is at the top. Below it, a smaller rectangle is positioned to the left, containing the text 'BE INSPIRED'. To the right of this, a square is positioned, containing the text 'CREATE YOUR IDEAL HOME' written vertically. The entire graphic is set against a solid dark blue background.

BE INSPIRED

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